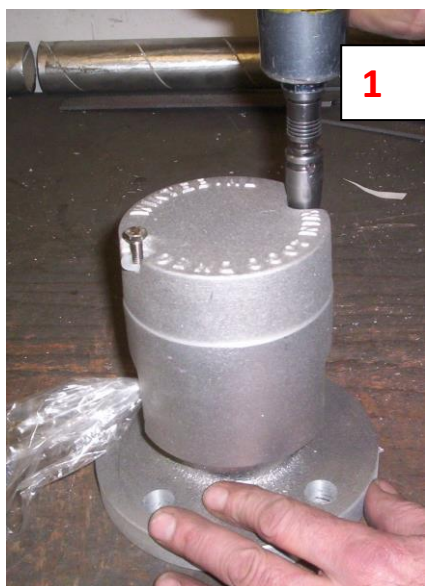


## Fitting Instructions SCREENSET

WIN2000 HIAS & WIKO5000 air pipe heads (all types and sizes)

**The air pipe head characteristic curves of Winteb are to be taken into consideration.**

**1.** Remove cover    **2.** Remove bolts of aluminium ring



**3.** Remove aluminium ring.    **4.** Remove NBR cover gasket.    **5.** Replace with the newly supplied NBR gasket



**6.** Place newly supplied complete screenset on top of newly supplied NBR cover gasket. **7.** Fasten bolts of aluminium ring. **8.** Replace cover and fasten bolts. Bolts are to be tightened with max Nm torque, see table below\*



**\*8.** Overview NM torque and sizes

| <b>DN size:</b> | <b>size of bolt ALURING - Nm torque:</b> | <b>size of bolt COVER - Nm torque:</b> |
|-----------------|------------------------------------------|----------------------------------------|
| DN50            | M6 – 2.5 Nm                              | M6 – 4 Nm                              |
| DN65            | M6 – 2.5 Nm                              | M6 – 4 Nm                              |
| DN80            | M6 – 2.5 Nm                              | M6 – 4 Nm                              |
| DN100           | M6 – 2.5 Nm                              | M8 – 6 Nm                              |
| DN125           | M6 – 2.5 Nm                              | M8 – 6 Nm                              |
| DN150           | M6 – 2.5 Nm                              | M8 – 6 Nm                              |
| DN200           | M8 – 2.5 Nm                              | M10 – 8 Nm                             |
| DN250           | M8 – 2.5 Nm                              | M10 – 8 Nm                             |
| DN300           | M10 – 4 Nm                               | M10 – 8 Nm                             |
| DN350           | M12 – 4 Nm                               | M12 – 10 Nm                            |
| DN400           | M12 – 4 Nm                               | M12 – 10 Nm                            |
| DN450           | M16 – 5 Nm                               | M16 – 14 Nm                            |
| DN500           | M16 – 5 Nm                               | M16 – 14 Nm                            |